



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-578-031
Job Sheet 179598



Part No: D350-578-031

Job Qty: 2 ea

Part Name: AS350/AS355 Bearpaw Wearplates



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/20/18

Job Tracking No:

Due Date: 7/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV H SHEET 12 IPP Rev:A 09-02-03 new issue DD verified by:JLM IPP REV:B 14.05.01 AS PER ECN14-544 DD VERF:JLM IPP REV:C 15.03.30 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Stores/Pkg-2		
105	Packaging	2 pcs	7/16/18	7/16/18	0.00	0.00	Packaging1-3		
110	QC	2 pcs	7/16/18	7/16/18	0.00	0.00	QC4		
115	DC	2 pcs	7/16/18	7/16/18	0.00	0.00	DC		
120	Packaging	2 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3		
130	QC21-FG	2 Ea	7/16/18	7/16/18	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile and type labels per PPP D350-578-031 CHG 003
Descriptions: 120 - Identify and pack for shipping as per PPP D350-578-031 and DSI9429

F9128

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-16A	Bolt	24 Ea (12 ea)	90-Start up Operation	S082909
AN4-17A	Bolt	24 Ea (12 ea)	90-Start up Operation	S056003
D3859-041	Wearplate Assembly	4 Ea (2 ea)	90-Start up Operation	S081619
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	S067898
NAS1149D0463J	Washer	48 Ea (24 ea)	90-Start up Operation	S067900

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-16A	24	312	0
	AN4-17A	24	287	0
	D3859-041	4	4	0
	MS21042L4	24	2,313	0
	NAS1149D0463J	48	4,030	0

Part Specifications

Specifications could not be found.



DQA: _____ Date: _____
QA Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only

Work Order: _____		AGAINST DEPARTMENT/PROCESS	
Part No. _____		Engineering	
NCR No. _____		Quality	
Date: _____		Other	
Step #: _____		MRB (QS1042) Approval	
Description Work Order Deviation		Disposition	
QTY Effective: _____ <td colspan="2">Supplier</td>		Supplier	
Suspected Unapproved		Composite	
Rework		Cross tube	
Scrap		Small Fab	
Use-as-is		Finishing	
Skid-tube		Water Jet	
Machining		Prod. Eng. Coord.	
Thermoforming		Rec/Store/Packaging	
Large Fab		Supplier	
Completed By		Supervisor Verification	
Coordinator		oval	
Container No: S085243		DART Aerospace Ltd.	
Part: D350-578-031		1270 Aberdeen Street	
Job No: 179598		Hawkesbury, ON K6A 1K7	
Serial No/Batch: S085243		CANADA	
Revision:		Tel: 1-813-632-5200	
Inspector:		Email: sales@dartaero.com	
Exp Date:		www.dartaerospace.com	
Instructions:		Wrong dimensions tolerance	
Date: 06/28/18		issuing	
Root Cause		FAULT CATEGORY	
Environment	No Re-verification	Temperature/Cure	Pov
Design	Operator	Set-up	Foli
Doc/Data	Offset/Setup	BOM/Route	Gra
Equip/Tooling	Supplier	Broken/Damage/Defect	We
Handling/Pre	Training	Inspection Incomplete/Unqualified	Wri
Material	Use for Testing	Contamination	Out
Internal Transport	Poor Information	Countersink	Off
Tribal Knowledge	Rushing	Cut Too Short	Mis
LOA	Product Improvement	Instructions Incomplete/Unclear	Fit/Function
Substation	Process Improvement	Drill Holes	Misread
Past Expiry Date	Manufacturing Process		Turning Sequence
Misidentified	Past Due		
OTHER: _____			

5.0 PARTS LIST

5.1 D350-578-011/-013/-015/-017/-021 BEARPAW INSTALLATION

Qty -011	Qty -013	Qty -015	Qty -017	Qty -021	Qty -031	Part Number	Description
X						D350-578-011	BEARPAW INSTALLATION
	X					D350-578-013	BEARPAW INSTALLATION
		X				D350-578-015	BEARPAW INSTALLATION
			X			D350-578-017	BEARPAW INSTALLATION
				X		D350-578-021	BEARPAW INSTALLATION
					X	D350-578-031	WEARPLATE KIT
2						D2432F	Bearpaw
		2				D2432-3	Bearpaw
12	12	12	12	12		D2529	Washer
				2		D2672F	Bearpaw
12	12	12	12	12		D3601-1	Radius Block (Replaces D2274)
					2	D3859-041	Wearplate
6	6	6	6	6		D4011-1	Clamp (Replaces D2438)
6	6	6	6	6		D4012-1	Cushion (Replaces D2182B050)
	2					D4297-1	Bearpaw
			2			D4297-3	Bearpaw
12	12			12	12	AN4-16A	Bolt
		12	12		12	AN4-17A	Bolt
24	24	24	24	24	24	NAS1149D0463J	Washer
12	12	12	12	12	12	MS21042L4	Nut (or MS21042-4)

5.2 D350-578-111/-113/-115/-117/-121 BEARPAW INSTALLATION

Qty -111	Qty -113	Qty -115	Qty -117	Qty -121	Part Number	Description
X					D350-578-111	BEARPAW INSTALLATION
	X				D350-578-113	BEARPAW INSTALLATION
		X			D350-578-115	BEARPAW INSTALLATION
			X		D350-578-117	BEARPAW INSTALLATION
				X	D350-578-121	BEARPAW INSTALLATION
1					D350-578-011	Bearpaw Installation
	1				D350-578-013	Bearpaw Installation
		1			D350-578-015	Bearpaw Installation
			1		D350-578-017	Bearpaw Installation
				1	D350-578-021	Bearpaw Installation
1	1	1	1	1	D350-578-031	Wearplate Kit

Change Record

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Part Number: D350-578-031

Description: WEARPLATE

[illegible]